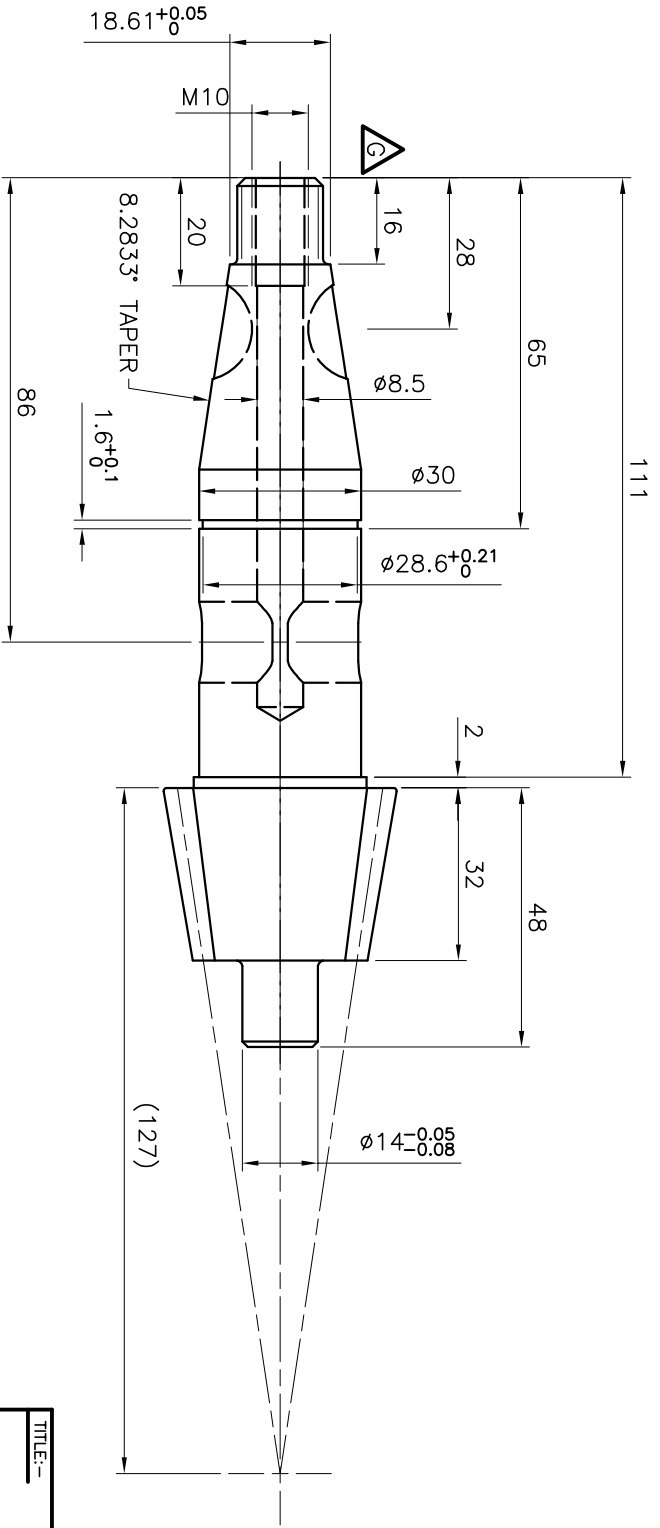
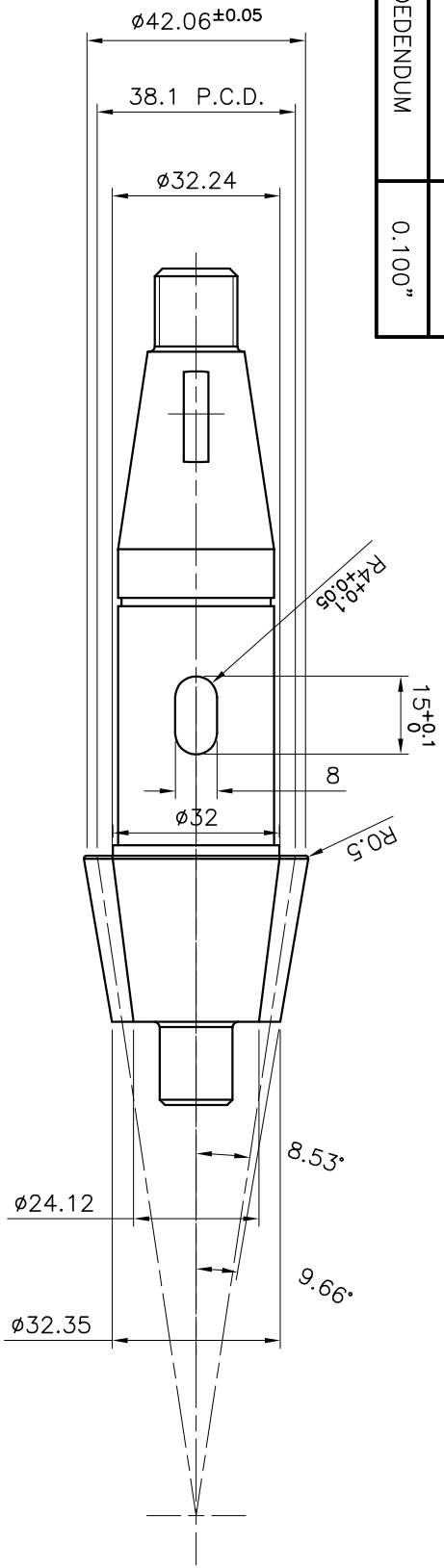


GEAR DATA	
No. OF TEETH	12
DIA. PITCH	8/10 STUB
PRESS. ANGLE	20°
PITCH DIA.	38.1
ADDENDUM	0.083"
DEDENDUM	0.100"



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GENERAL NOTES:-

1. ALL DIMENSIONS IN BRACKETS () ARE FOR REFERENCE ONLY. ALL DIMENSIONS ARE IN MM UNLESS STATED OTHERWISE
2. GENERAL TOLERANCE OF ±0.2mm UNLESS STATED OTHERWISE
3. REMOVE ALL BURRS AND SHARP EDGES
4. GENERAL TOLERANCE OF +0.1/-0.0 FOR DRILL HOLES UNLESS STATED OTHERWISE
5. ALL ANGULAR DIMENSIONS TO BE ±0.5° UNLESS OTHERWISE SPECIFIED

SPECIFIC NOTES:-

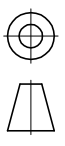
1. ISO METRIC THREADS TO BS3643 6H/6g.
2. SURFACE FINISH 1.6Ra UNLESS OTHERWISE STATED.

DATE	ISS	CHANGE	BY
15/11/99	C	REDDRAWN CAD YL	
29/11/99	D	TOL ADDED YL	
01/03/07	E	BORDR U/DATFAS	
03/04/07	F	ECR#1852 AS	
17/01/08	G	ECR#1935 AS	

MATERIAL:-

STAINLESS STEEL BAR STOCK, GR. 303

ORTHOGRAHIC PROJECTION:



SCALE:- 1:1 @ A3
 DRAWN:- YAT L
 DATE:- 10/09/1999
 SHEET:- 1 OF 1
 CHECK'D:-

TITLE:-
PREMIERE MONARCH
COBRA 30 STEERING
PINION 30mm TAPER

LEWMAR
 STEERING DIVISION
 UNIT 10, 100, 4040
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DWG NO: **85000152** ISSUE: **G**